

SPECIFICATIONS

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| SIZE | SINGLE LEAF: 4'0"x10'0" PAIRS: 8'0"x10'0" |
| THICKNESS | 1-3/4" CONTACT FACTORY FOR OTHER SIZE OPTIONS. |
| STILES | 1/2" MATCHING HARDWOOD LAMINATED TO 1" STRUCTURAL COMPOSITE LUMBER (SCL). INTUMESCENT MATERIALS AS REQUIRED FOR FIRE RATING. |
| RAILS | MINIMUM 1" STRUCTURAL COMPOSITE LUMBER. |
| FACE | ANY COMMERCIALY AVAILABLE "A" GRADE WOOD VENEER. MILL OPTION HARDBOARD FOR PAINT GRADE. |
| CORE | LD-2 PARTICLEBOARD OR STRUCTURAL COMPOSITE LUMBER. |
| BLOCKING | STRUCTURAL COMPOSITE LUMBER BLOCKING AVAILABLE UPON REQUEST OR AS NEEDED PER HARDWARE REQUIREMENTS. |
| FINISHING | AWS TR-4 CONVERSION VARNISH (VENEERED). FACTORY PRIME AND PAINT AVAILABLE. |
| LITES | MINIMUM 5" FROM STILES AND RAILS. WOOD BEADS ARE STANDARD OR OPEN FOR METAL VISION PANEL BY OTHERS. |
| ADHESIVES | STANDARD PVA WOOD GLUE. |
| FIRE RATING | NON-RATED AND 20-MINUTE POSITIVE PRESSURE (CAT A). |
| WARRANTY | LIMITED LIFETIME WARRANTY FOR INTERIOR USE. NO EXTERIOR WARRANTY. |
| STANDARDS | WDMA I.S1A, AWS EDITION 2 |
| ENVIRONMENTAL | NAUF AVAILABLE UPON REQUEST. FSC NOT AVAILABLE. |

