

SPECIFICATIONS

SIZE	SINGLE LEAF: 4'0"x10'0" PAIRS: 8'0"x10'0"
THICKNESS	1-3/4" CONTACT FACTORY FOR OTHER SIZE OPTIONS.
STILES	1/2" MATCHING HARDWOOD LAMINATED TO 1" STRUCTURAL COMPOSITE LUMBER (SCL). INTUMESCENT MATERIALS AS REQUIRED FOR FIRE RATING
RAILS	MINIMUM 1" STRUCTURAL COMPOSITE LUMBER.
FACE	ANY COMMERCIALY AVAILABLE "A" GRADE WOOD VENEER. MILL OPTION HARDBOARD FOR PAINT GRADE
CORE	PARTICLEBOARD
BLOCKING	STRUCTURAL COMPOSITE LUMBER BLOCKING AVAILABLE UPON REQUEST OR AS NEEDED PER HARDWARE REQUIREMENTS.
FINISHING	AWS TR-4 CONVERSION VARNISH (VENEERED). FACTORY PRIME AND PAINT AVAILABLE.
LITES	MINIMUM 5" FROM STILES AND RAILS. WOOD BEADS ARE STANDARD OR OPEN FOR METAL VISION PANEL BY OTHERS.
ADHESIVES	TITEBOND ORIGINAL WOOD GLUE (PVA).
FIRE RATING	NON-RATED AND 20-MINUTE POSITIVE PRESSURE.
WARRANTY	LIMITED LIFETIME WARRANTY FOR INTERIOR USE. NO EXTERIOR WARRANTY.
STANDARDS	WDMA I.S1A, AWS EDITION 2
ENVIRONMENTAL	NAUF AVAILABLE UPON REQUEST. FSC NOT AVAILABLE.

